



## SPECIFICATIONS FOR TECK™ SERVICE SADDLES SERIES 8403, 8405 & 8407

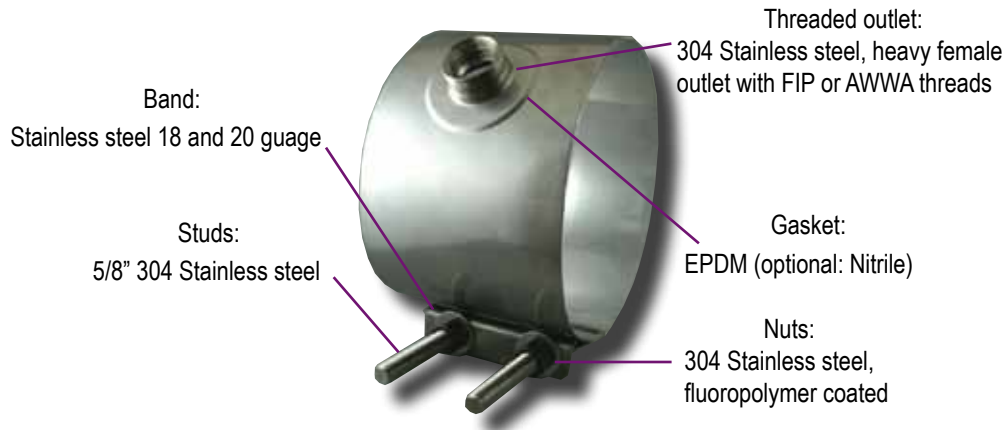


CAMBRIDGE BRASS INC.  
WATERWORKS BRASS MANUFACTURERS

140 Orion Place, Cambridge, Ontario, N1R 5V1, Canada  
[www.cambridgebrass.com](http://www.cambridgebrass.com)  
Phone: 519-621-5520 Canada Toll Free: 1-800-265-6638  
U.S. Toll Free: 1-800-724-3906 Fax: 519-621-8038

© 2014 Cambridge Brass Inc. FEBRUARY 2014 CMB2014

# PRODUCT SPECIFICATIONS FOR TECK™ SERVICE SADDLES SERIES 8403, 8405 & 8407



## FEATURES:

- Provides maximum support and reinforcement
- Standard widths are 6" and 8"
- All Stainless Steel construction for corrosion resistance
- Outlet gasket is formed into the band to provide optimum sealing efficiency
- Made to standard pipe sizes, custom sizes available upon request
- A wide variety of outlet sizes and thread types are available to meet demand up to 2"
- Lifter bar helps pull saddle around the pipe and helps close the saddle during installation
- Available with ring gasket or pad gasket

## SPECIFICATIONS:

The service saddle shall have all metal parts made of 304 stainless steel.

The saddle shall have a lifter bar through which the studs extend to assist with installation. The fingers of the lugs shall be welded to the base. The saddle band shall be TIG-welded to the lug bases.

The studs shall be 5/8" 304 stainless steel. The studs shall be welded to the lug bases. The nuts shall be 304 stainless steel and fluoropolymer coated to prevent galling.

The saddle shall be a minimum of 6" in the width/lug length for 3/4 and 1" outlets and 8" for 1 1/4 to 2" outlets.

The all-stainless steel service saddles shall have an FIP/AWWA threaded female outlet TIG-welded into a drawn opening in the saddle band.

The gasket shall be made EPDM (or optional Nitrile) to resist water, chemicals and contaminants. Product must be certified to Standard NSF 61.