



SADDLE INSTALLATION

- 1- CHECK FOR CORRECT SADDLE SIZE AND PIPE DIAMETER
 - 2- PIPE SURFACE MUST BE CLEAN AND SMOOTH
 - 3- LUBRICATE GASKET FACE WITH SILICONE GREASE
 - 4- MOUNT AND POSITION SADDLE ONTO PIPE
 - 5- FOR HDPE PIPE YOU MUST USE BELLEVILLE WASHERS
 - 6- TIGHTEN BOLTS OR NUTS EVENLY TO SPECIFIED TORQUE BELOW
 - 5/16" DIA. BOLT - 5 TO 6 FOOT POUNDS
 - 3/8" DIA. BOLT - 13 TO 15 FOOT POUNDS
 - 1/2" DIA. BOLT - 25 TO 30 FOOT POUNDS
 - 5/8" DIA. BOLT - 50 TO 60 FOOT POUNDS
- SADDLES ARE NOT DESIGNED TO BOTTOM OUT
CAUTION: OVER-TIGHTENING CAN CAUSE BREAKAGE
- 7- AFTER CORPSTOP IS TIGHTENED RECHECK SADDLE BOLT TORQUE
 - 8- PRESSURE TEST BEFORE BACKFILLING

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